

# Extreme Shock End Cap

## for C, D, D<sup>2</sup>, F, J, M, Q, U, & V Style Lighted Nock Installation Manual

### Extreme Shock End Cap Installation

- Remove the plastic nock that comes with the arrow.
- Remove broadhead/field tip.

**Note:** Back pressure can cause glue to not set if broadhead or field point is not removed.

- Screw the Aluminum end cap onto the tool. (Fig 1)

**Note:** As of 2015, every Firenock comes with an installation tool. These tools are used to install end caps. Do not over screw the end cap onto the tool because by doing so, the end cap will be installed too shallow within the shaft. We recommend a barely snug fit for easy tool removal.

- Place the O-ring into the groove of the end cap. (Fig 2)

**Note:** Please practice inserting the end cap first before applying super glue gel inside the arrow shaft to ensure that you can insert the end cap within a few seconds.

- Clean the inside of the shaft with acetone via a Q-tip, then let dry.
- Apply a bead of super glue gel to the inside surface of the shaft (Recommended super glue gel such as Firenock AGOGEL).
- While the glue is still wet, insert the end cap, with pointed side first into the arrow shaft. The O-ring ensures that most of the glue is pushed to the back behind the battery end cap.
- Push the tool until it is flush with arrow shaft. (Fig 3)
- Hold the arrow with nock side down for 30 seconds to ensure glue sets around the O-ring.
- Try to tighten the screw a little. If it feels finger tight, the end cap is installed properly.
- If the end cap is still loose, repeat steps (f) thru (k) as instructed above.
- Unscrew the screw from the shaft. (Fig 4)
- Wait till glue totally dries.

**Note:** It is recommended to let the glue dry overnight, as the vapor from super glue can form a film on the battery and/or battery positive wire-holder and render both non-conductive. If you do not want to wait, tape over the battery and connectors to prevent glue from vapor depositing over the battery and the connector, otherwise the circuit and battery will be ruined.

- Follow the rest of the installation manual that comes with your Firenock to complete the installation of your lighted nock.

### Schematic installation procedures for Extreme Shock Battery End Cap for Firenock C/D/D<sup>2</sup>/F/J/I/M/Q/V Style Lighted Nock



Fig 1



Fig 2



Fig 3

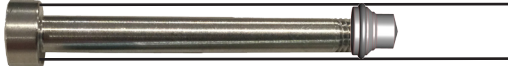


Fig 4

